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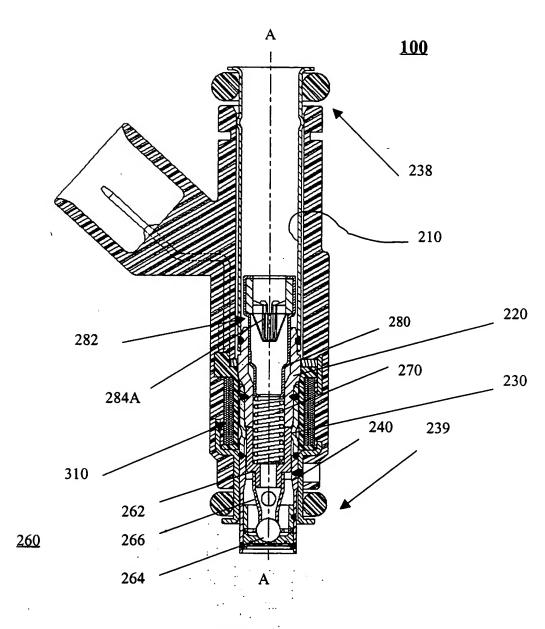
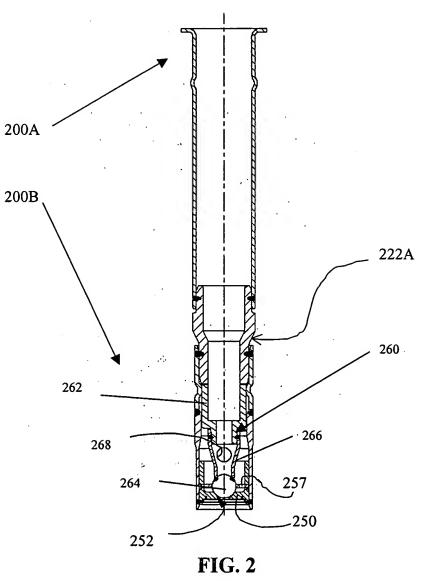


FIG. 1

<u>200</u>



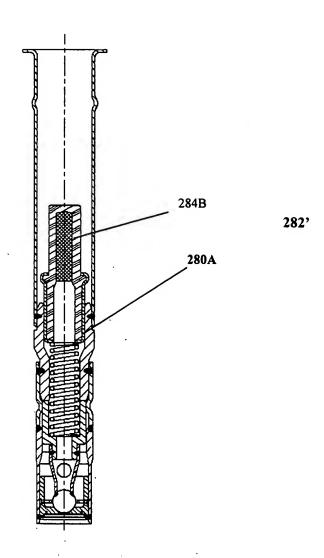


FIG. 2A

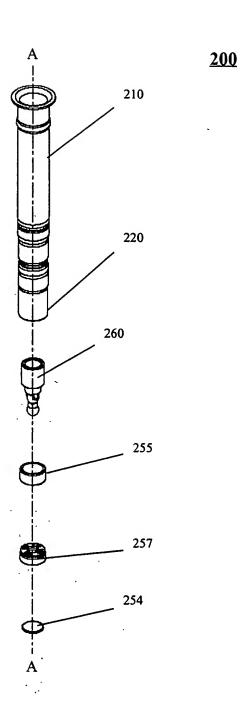


FIG. 2B

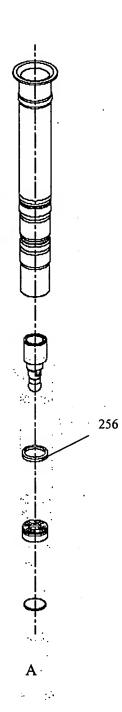


FIG. 2C

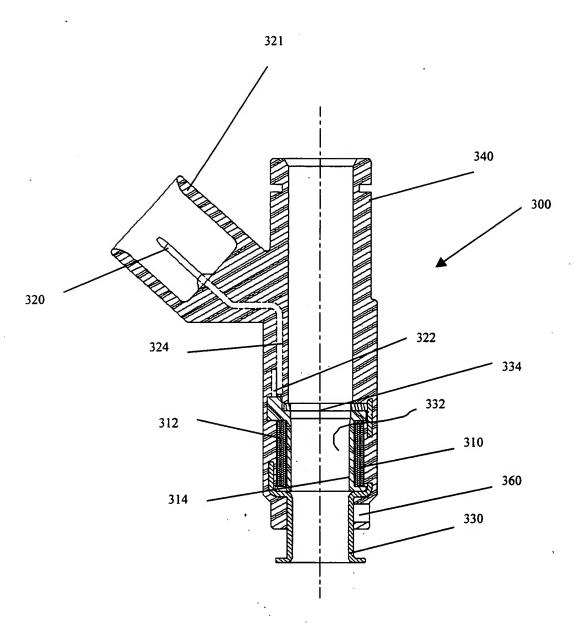


FIG. 3

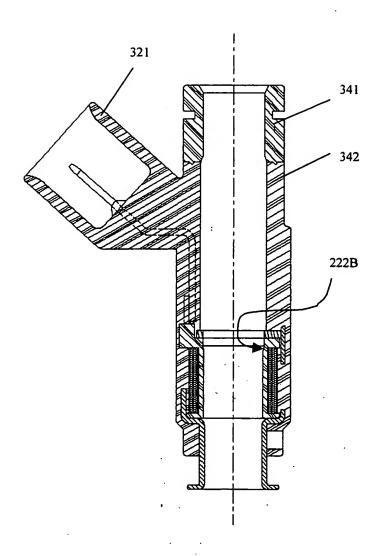


FIG. 3A

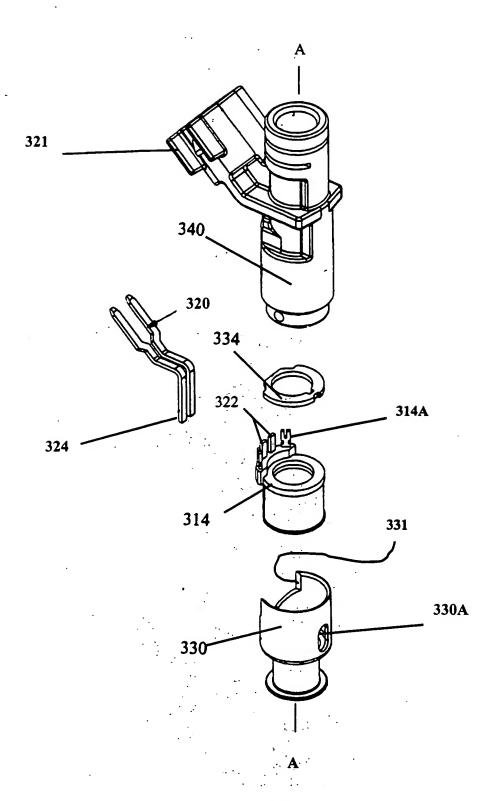


FIG. 3B

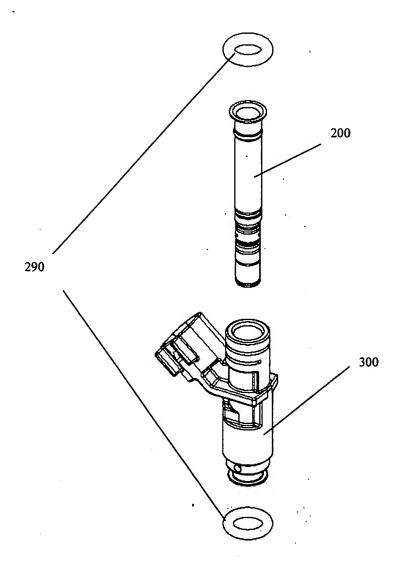
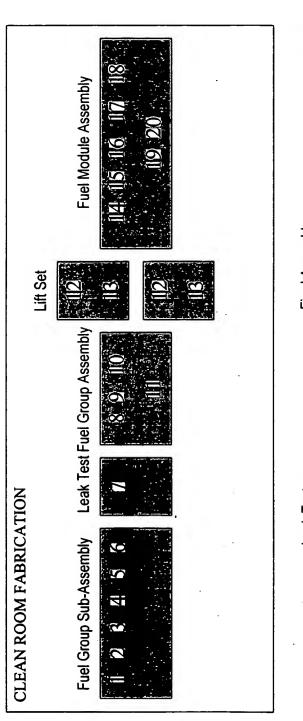


FIG. 4

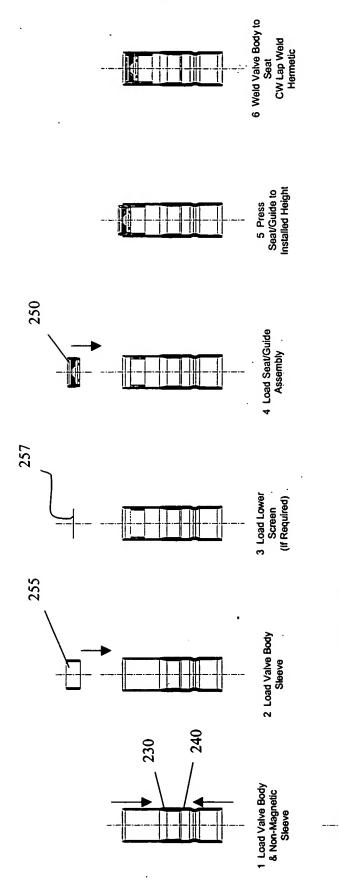


 Leak Test
 Final Assembly

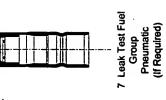
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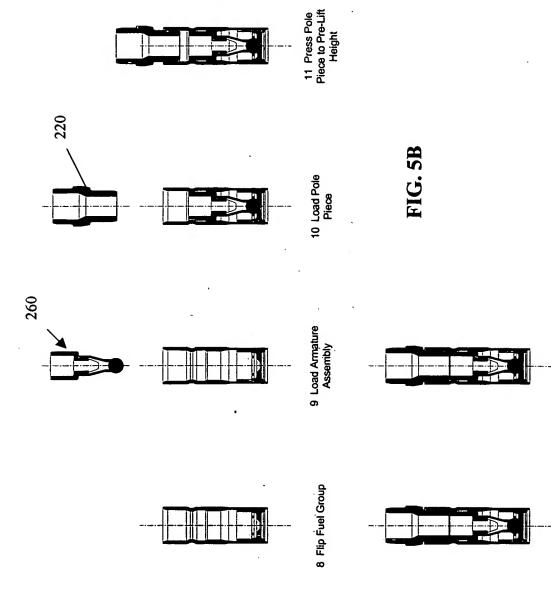
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FIG. 5



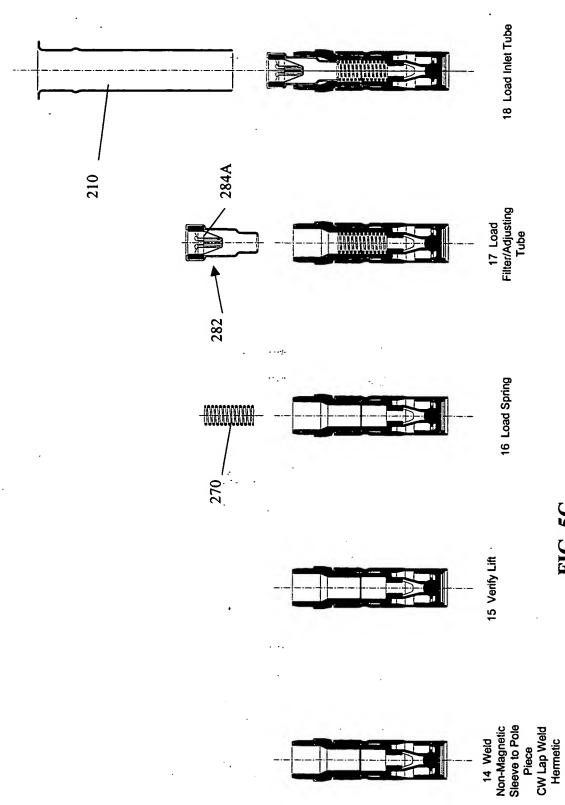
**FIG. 5A** 





13 Tack Weld Non-Magnetic Sleeve to Pole Piece

> 12 Lift Set Fuel Group



**FIG. 5C** 

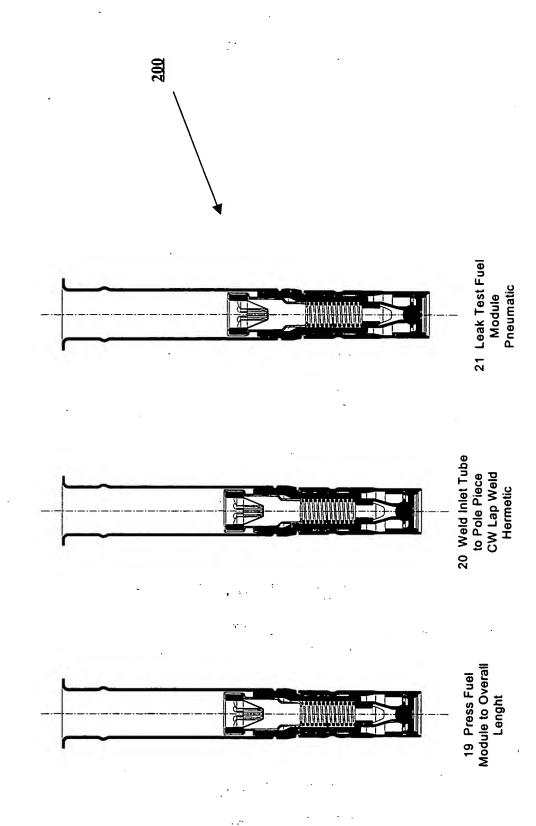


FIG. 5D

